



HYDRO

# ASSET MANAGEMENT AND AUTOMATION: ANDRITZ DIGITAL SOLUTIONS AND CASE STUDIES

DIEGO ALIPRANDI

SALTO GRANDE HPP – AUGUST 27<sup>TH</sup> 2018

**ANDRITZ**

ENGINEERED SUCCESS

# COMPREHENSIVE EXPERTISE OF ANDRITZ HYDRO



**We are a global supplier of electro-mechanical systems and services ("from water-to-wire") for hydropower plants and a leader in the world market for hydraulic power generation.**

*More than 175 years of turbine experience (1839)*

*Over 31,600 turbines (more than 434,600 MW) installed*

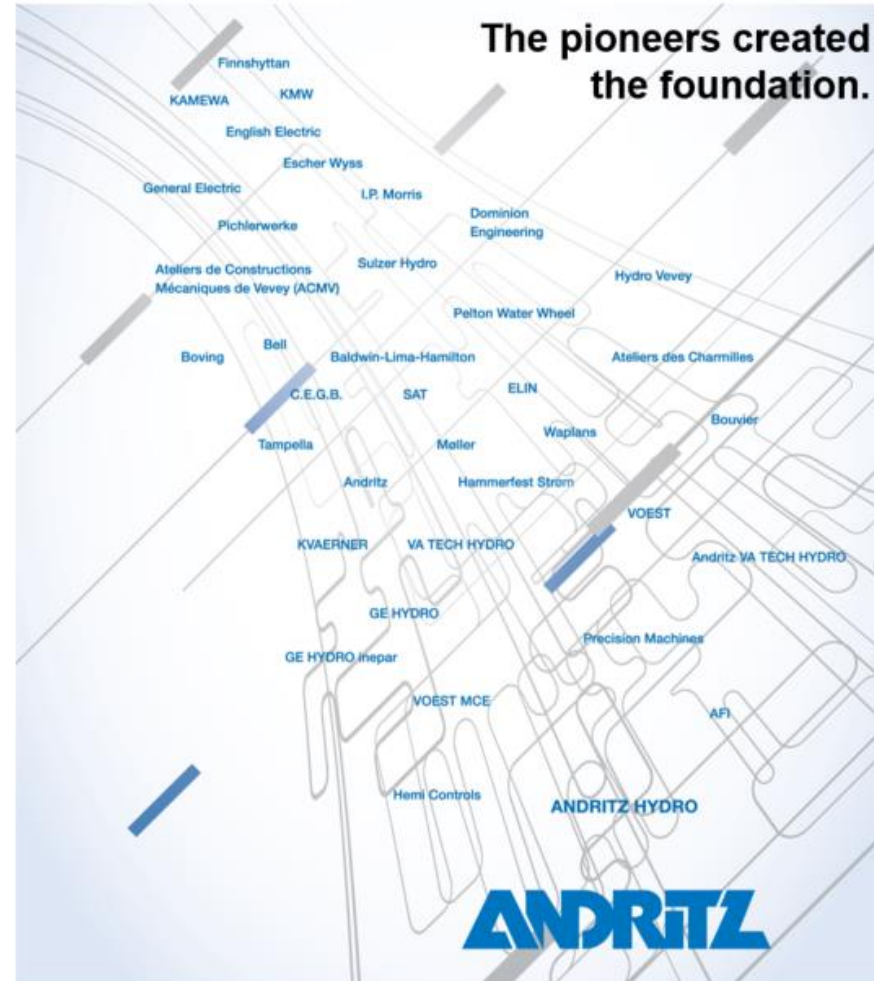
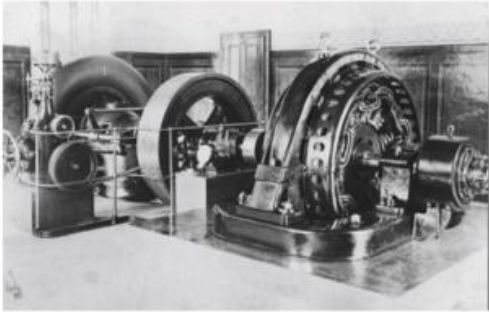
*Complete range up to more than 800 MW*

*Over 120 years electrical equipment experience (1892)*

*Leading in service and rehabilitation*

*More than 120 Compact Hydro units per year*

# FROM THE HISTORIC PIONEERS OF TECHNOLOGY TO A MODERN MARKET LEADER



# ANDRITZ HYDRO – FACTS AND FIGURES IN SHORT



## LARGE HYDRO



hydro- and electro-mechanical equipment for large turnkey / expansion projects; as well as modification of existing plants

## COMPACT HYDRO



world's leading provider for small and mini hydropower plants - providing the full spectrum of electro-mechanical equipment

## SERVICE & REHAB



solution oriented state-of-the-art service and rehabilitation solutions to increase profitability and extend plant life span

## PUMPS



pumps that meet the demand for ever-larger, higher performance units, whether for low flow rates or wear-resistant applications

## TURBO GENERATOR



leading suppliers for high performance turbo generators for gas-fired combined and open-cycle power plants

KEY FINANCIAL FIGURES 2017:	2017
Order intake	1,317.2 MEUR
Order backlog	2,921.8 MEUR
Sales	1,583.1 MEUR
EBITA	123.0 MEUR
Employees (without apprentices)	7,237

# TABLE OF CONTENTS



**01** MARKET OVERVIEW AND  
CHALLENGES

**02** OFFERED SERVICES

**03** CONNECTIVITY

**04** PROJECT EXAMPLES

**05** SUMMARY

# CHALLENGES OF TODAY'S ENERGY MARKETS

## VOLATILITY AND COST PRESSURE



### Price volatility

RAPIDLY CHANGING  
PRICES AND  
REGULATORY  
CONDITIONS  
COMPLEXITY



### New financing models

SECURE RELIABLE  
LONG TERM OPERATION



### Increasing competition

ON STANDARD  
SERVICES



### Asset management

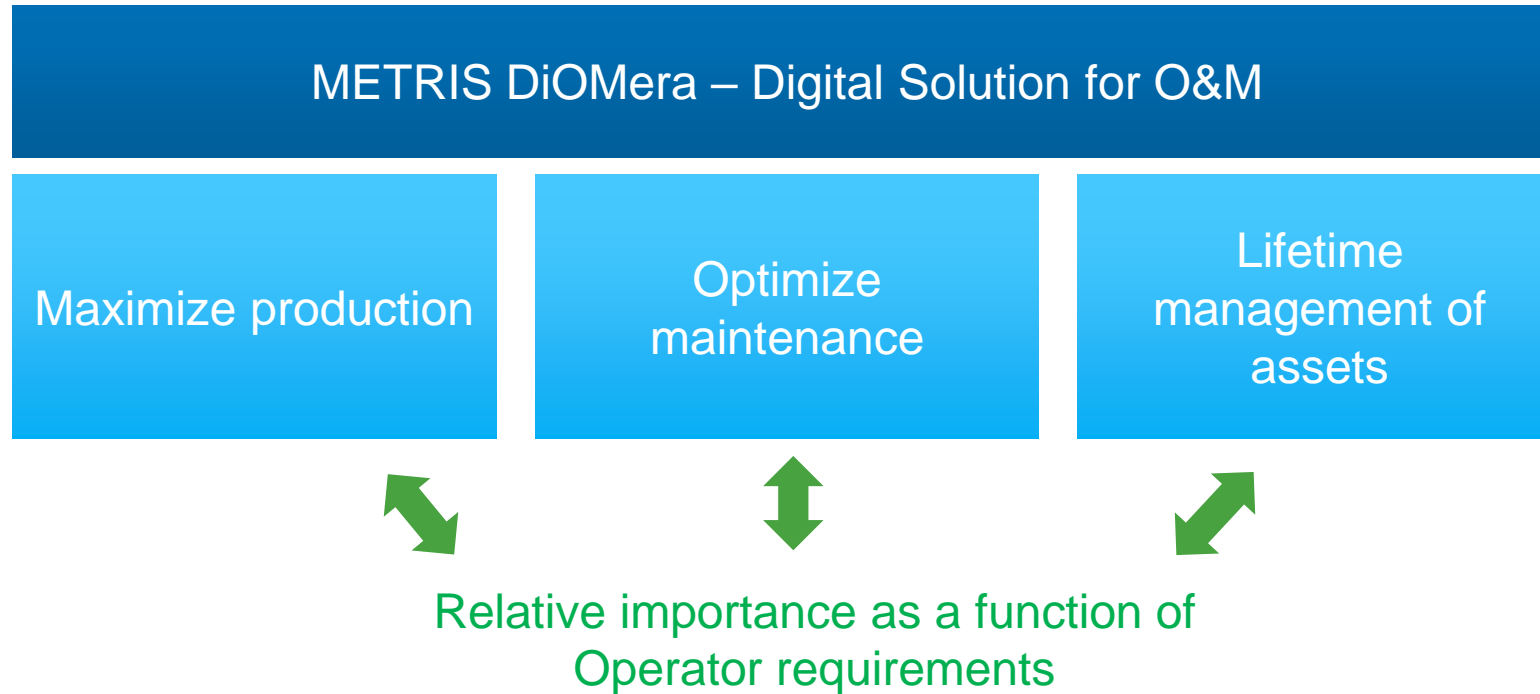
FROM SELF OPERATED  
RESSOURCES TO PURE  
ASSET MANAGMENT



### Grid volatility and climate change

INCREASED NUMBER OF  
VOLATILE ENERGY  
SOURCES AND  
HYDROLOGICAL  
CHANGES

# METRIS DIOMERA'S MAIN FOCUSED AREAS FOR POWER PLANTS



Metris DiOMera™ is a digital platform developed to improve Unit(s) / Plant(s) / Fleets (s) performances by a combination of assessment & optimization

# TABLE OF CONTENTS



**01** MARKET OVERVIEW AND  
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# OPERATION AND MAINTENANCE OFFERED SERVICES



Special designed for hydro power plants

Maximize production

Optimize maintenance

Lifetime management of assets

System assessment / unit inspections



Reports / analysis  
Remote assistance



Preventive / predictive maintenance optimization



24 / 7 monitoring and operation



Spare part- and stock management

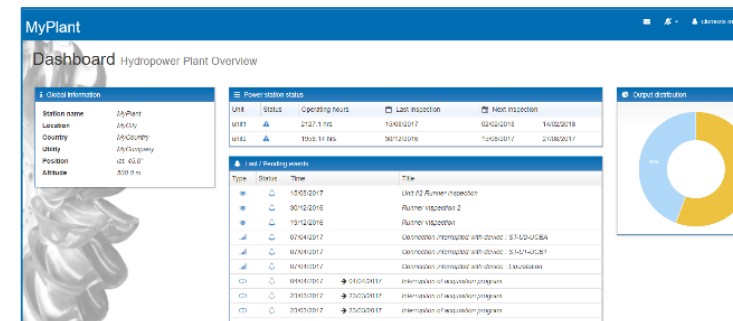


Provision of engineers



Engineers

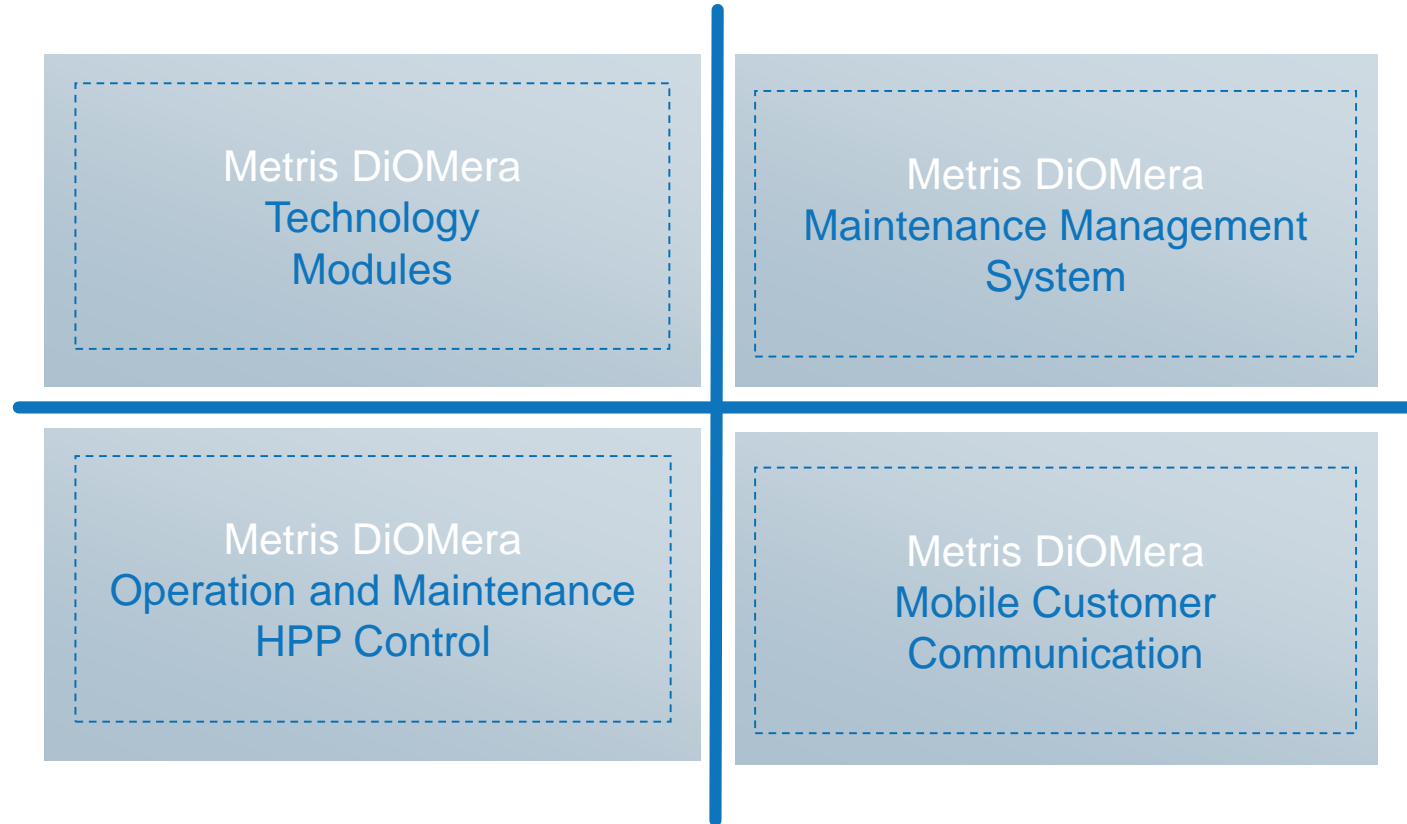
supported by



System

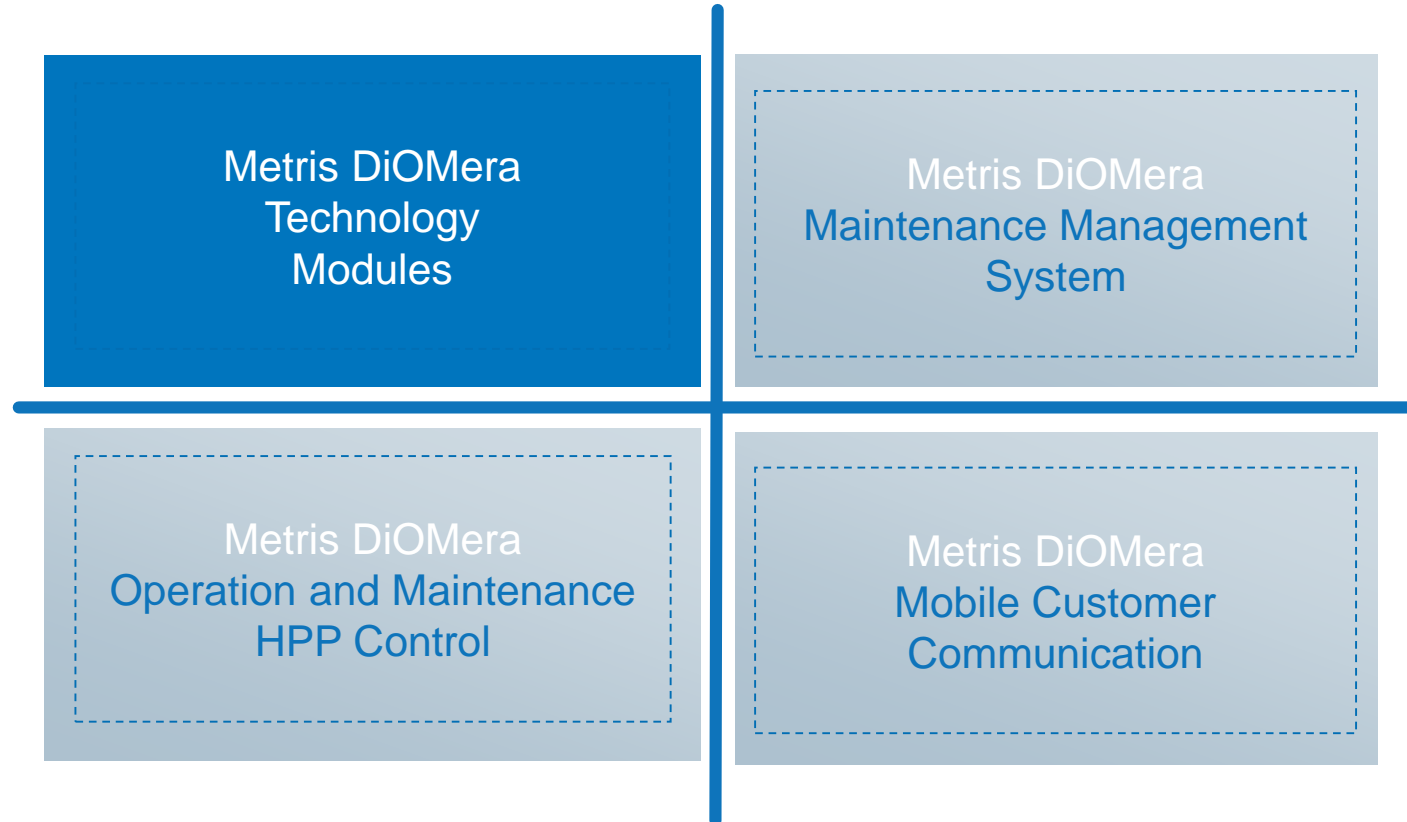
# METRIS DIOMERA SYSTEM

## THE 4 MAIN FOCUS AREAS



# METRIS DIOMERA SYSTEM

## THE 4 MAIN FOCUS AREAS

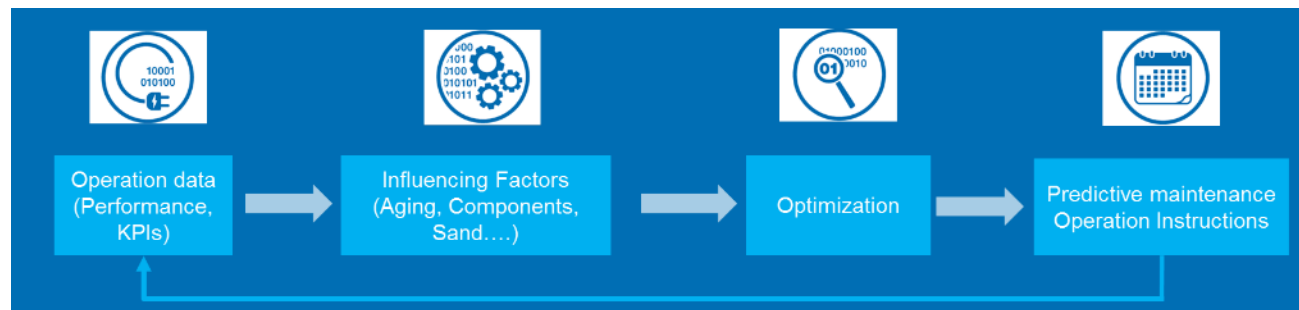


# METRIS DIOMERA SYSTEM TECHNOLOGY MODULES



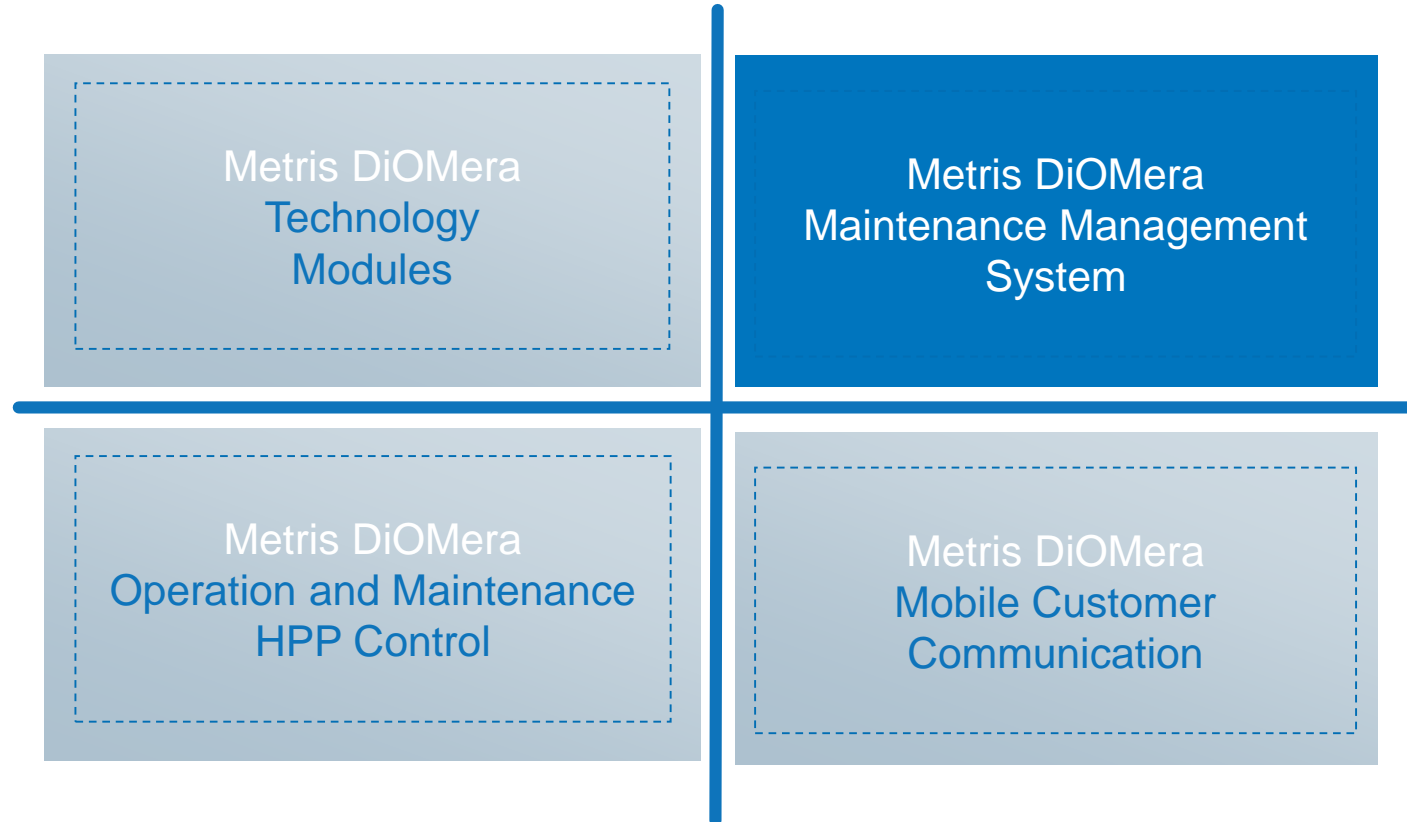
## Functionality

- Generating data out of physics
- Calculate key performance indicators (KPI) and cost of operation indicators
- Detecting influencing factors
- Optimization suggestions for  
    Operation & Maintenance
- Predictive maintenance suggestions
- Graphical representation of all values



# METRIS DIOMERA SYSTEM

## THE 4 MAIN FOCUS AREAS



# METRIS DIOMERA SYSTEM MAINTENANCE MANAGEMENT SYSTEM (CMMS)



## What is it?:

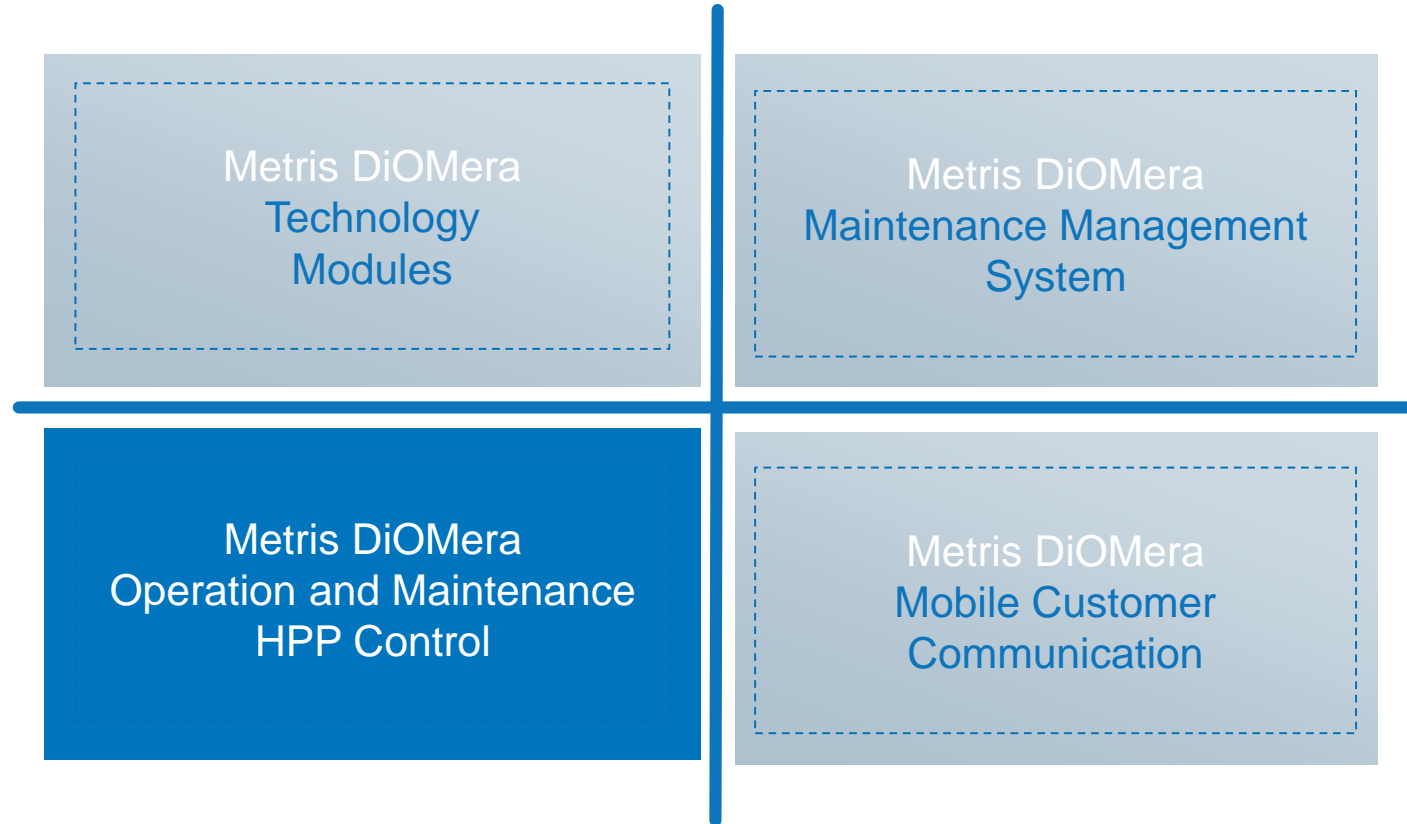
- Organizes to complete maintenance process

## Maintenance management:

- Work plans
- Planning with scheduling
- Job administration
- Resource planning
- Mobile maintenance
- Spare part management

# METRIS DIOMERA SYSTEM

## THE 4 MAIN FOCUS AREAS



# METRIS DIOMERA SYSTEM OPERATION AND MAINTENANCE HPP CONTROL



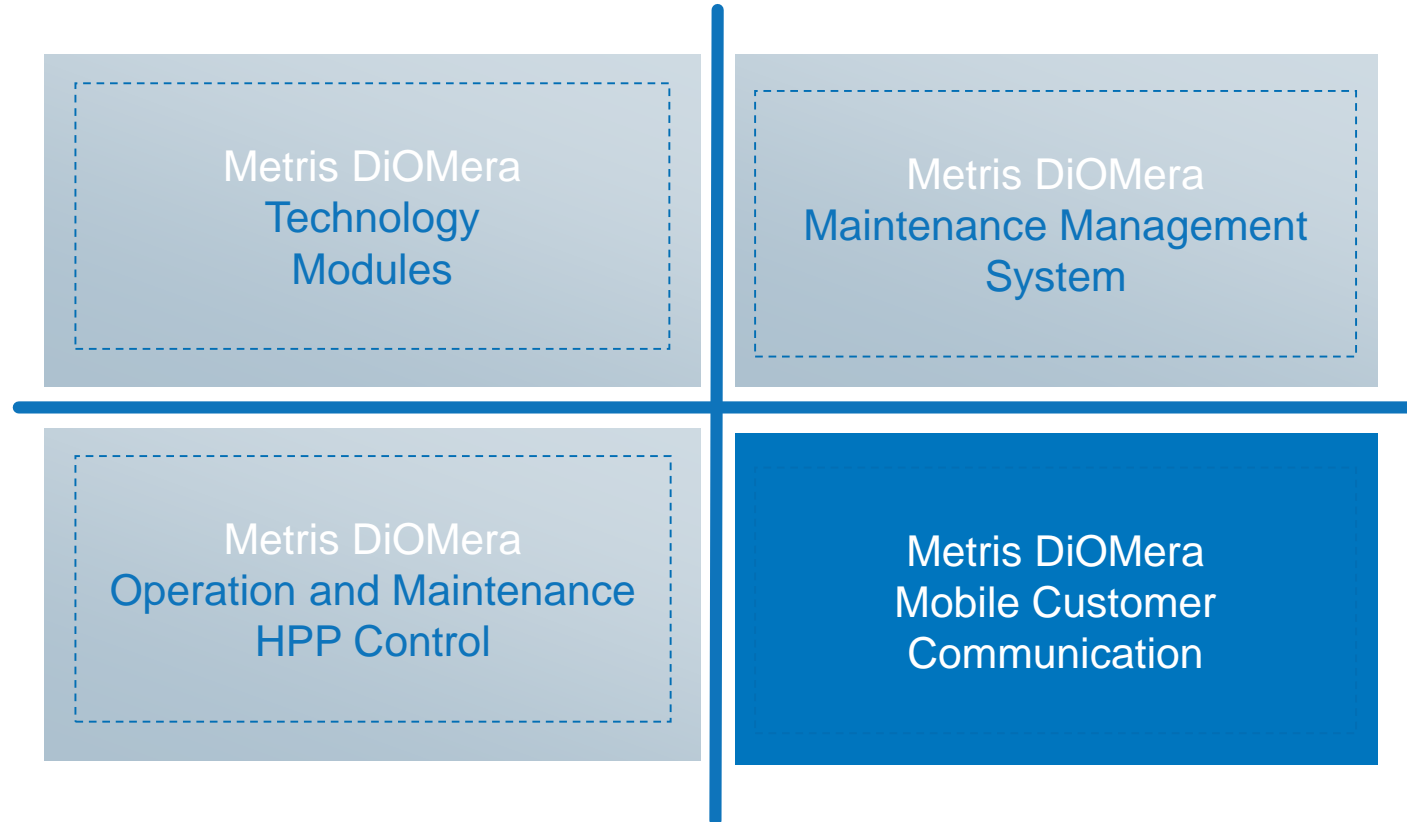
- Services provided by Regional Control Center
  - Collection of plant data
  - SCADA plant monitoring (up to 24/7 service)
  - Organization of maintenance works with Computer based Maintenance Management System (CMMS)
  - Technology modules
  - Detect optimization potential
  - Analysis and report functions





# METRIS DIOMERA SYSTEM

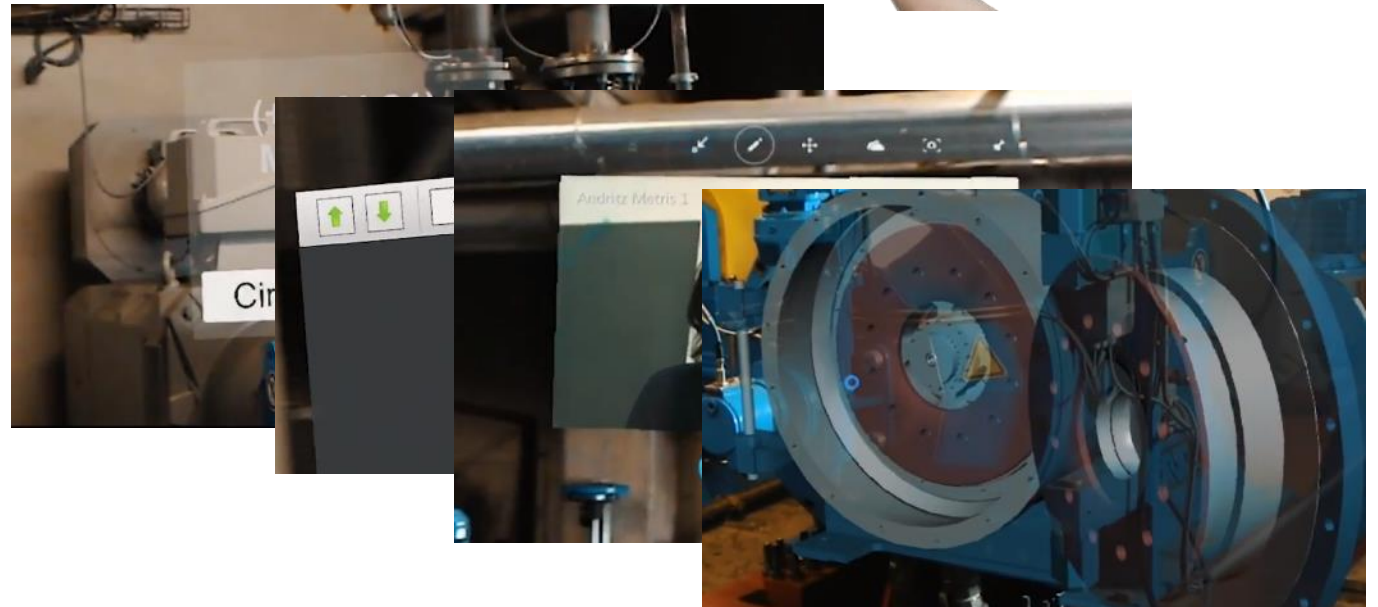
## THE 4 MAIN FOCUS AREAS



# METRIS DIOMERA SYSTEM MOBILE CUSTOMER COMMUNICATION



- Mobile App
  - Display the most important values on mobile devices
  - Get an quick overview about current plant condition status
- Augmented reality features with Hololens
  - Display documentation
  - Display operational values
  - Remote assistance
  - Overlay of 3D objects for optimized maintenance



# TABLE OF CONTENTS



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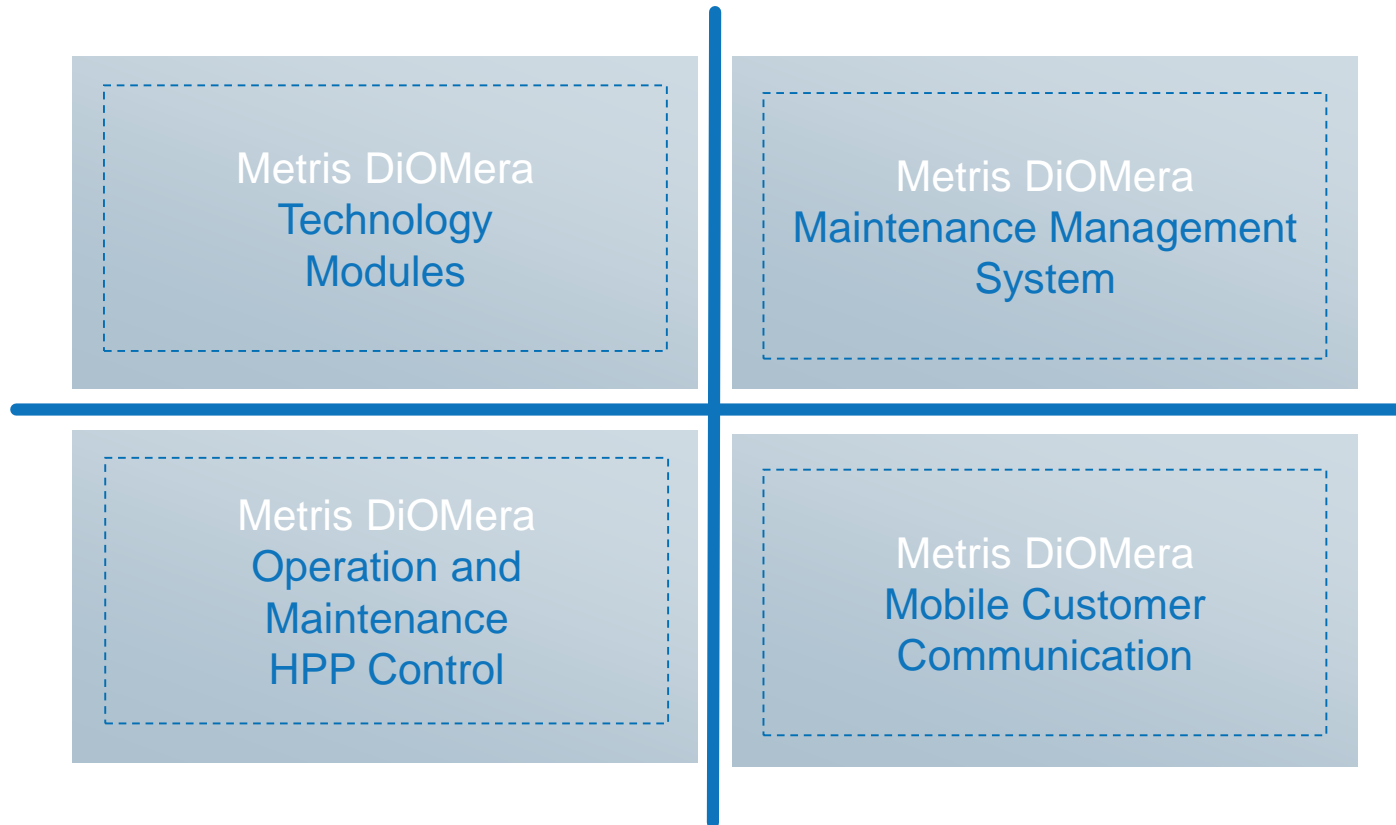
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# METRIS DIOMERA

## THE 4 MAIN FOCUS AREAS



Connectivity

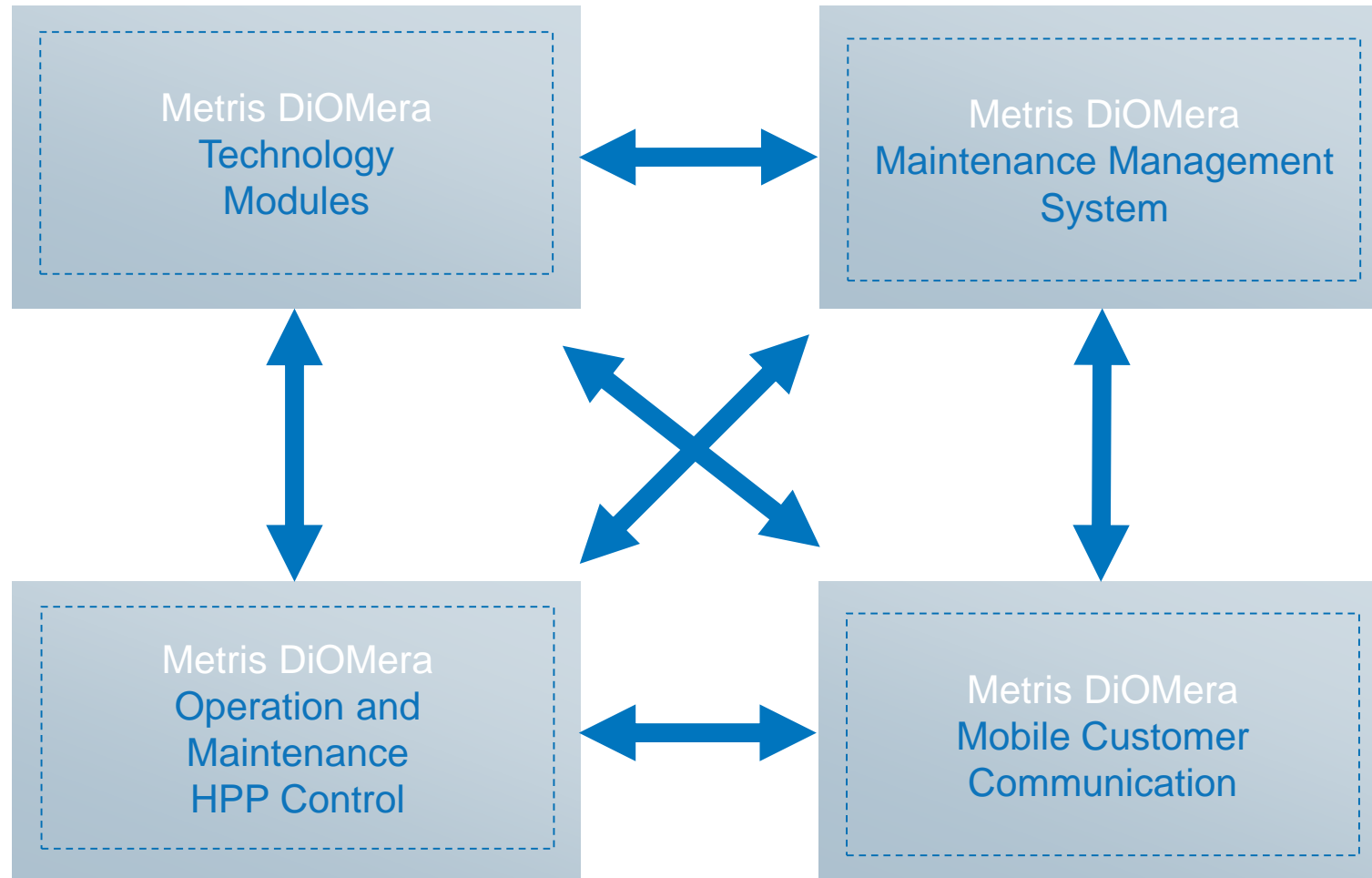




# METRIS DIOMERA

## THE 4 MAIN FOCUS AREAS

Connectivity

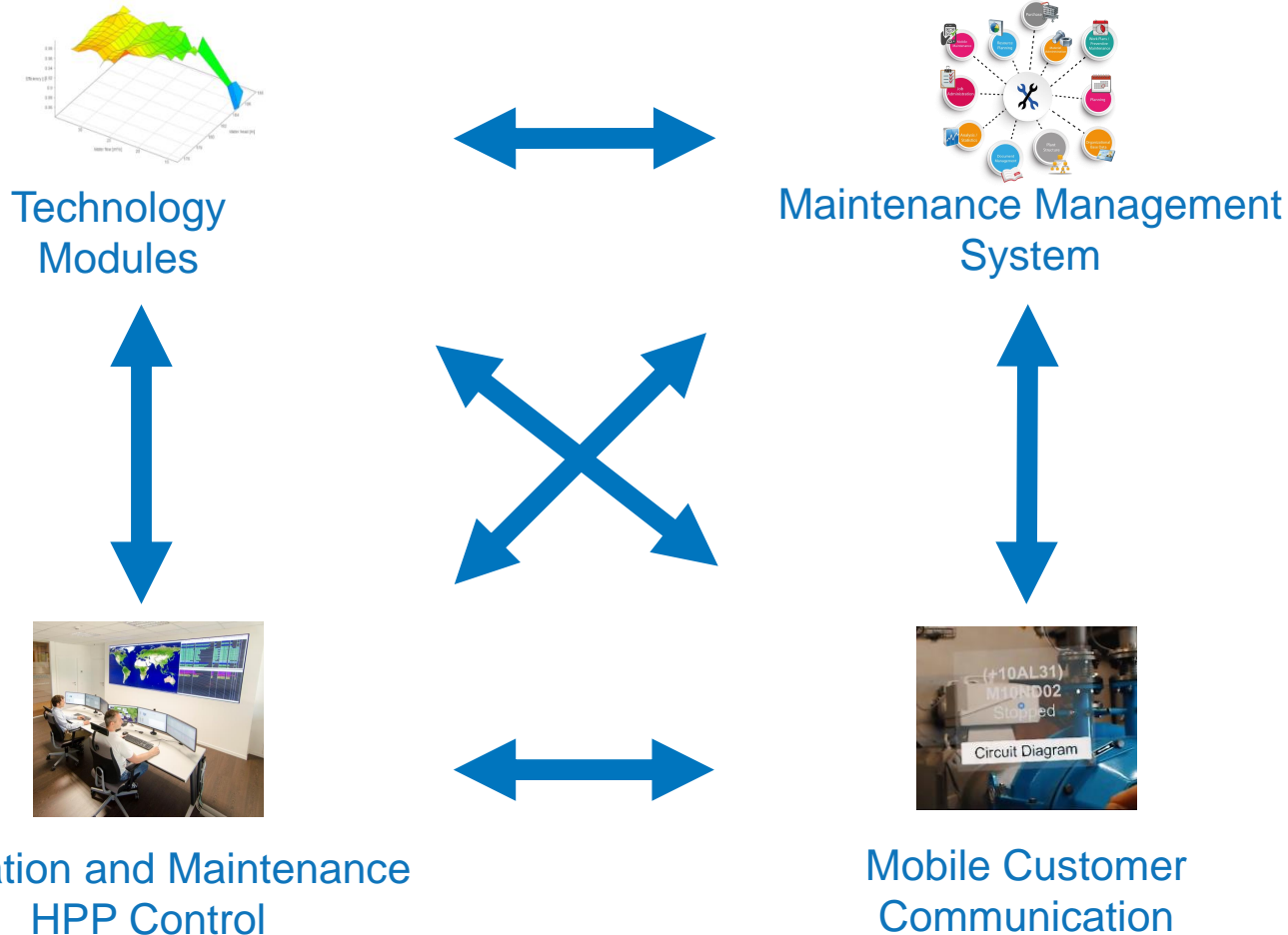


# METRIS DIOMERA

## THE 4 MAIN FOCUS AREAS



### Connectivity



### Connectivity

- Seamless interaction of all services to an integrated approach
- Distribution to different places possible (HPP, Control room, data center, etc.)
- Accessibility of data from where ever needed
- High level of security for data transmission/storage/access

Customized solution

# TABLE OF CONTENTS



**01** MARKET OVERVIEW AND  
CHALLENGES

**02** OFFERED SERVICES

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# METRIS DIOMERA PROJECT EXAMPLES

HPP Montrose – Canada, 2x 75 MW Pelton

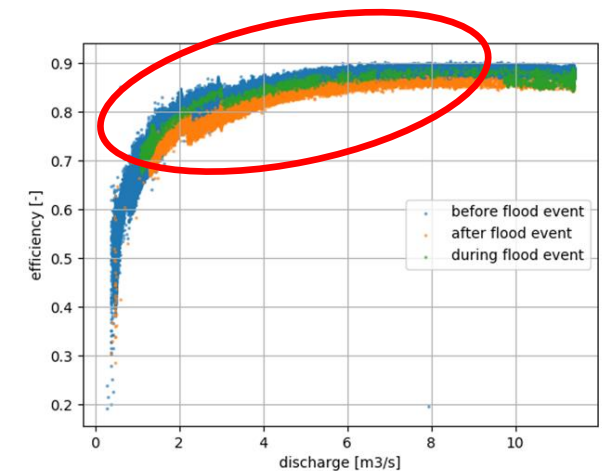
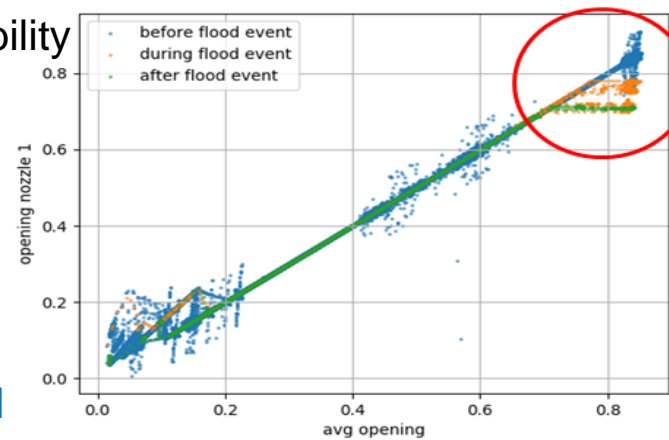
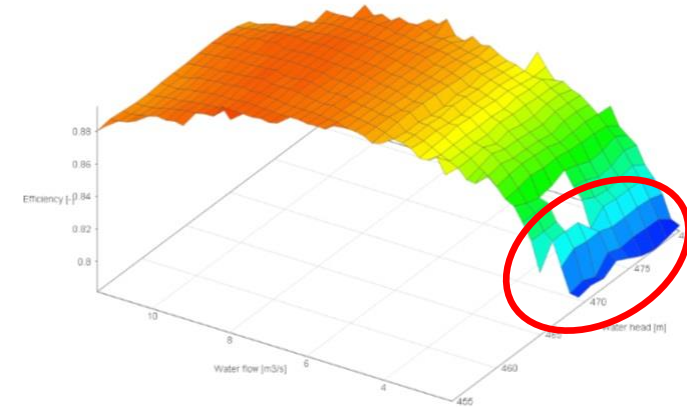


The need:

- Basic monitoring for enhancing operation
- Joint reviews to show detected operational potential
- After 6 month in operation → major flood event occurred with eventual occurring damages

The solution provided by ANDRITZ Hydro

- On-site monitoring system placed
- 1) Detecting operational enhancement and feasibility study for enhancing the operation
- 2) After flood event: vibrations are detected → units operated at full load but lower index efficiency
- Automatic detection that nozzles are opening incorrect → corrective measures applied





# METRIS DIOMERA PROJECT EXAMPLES

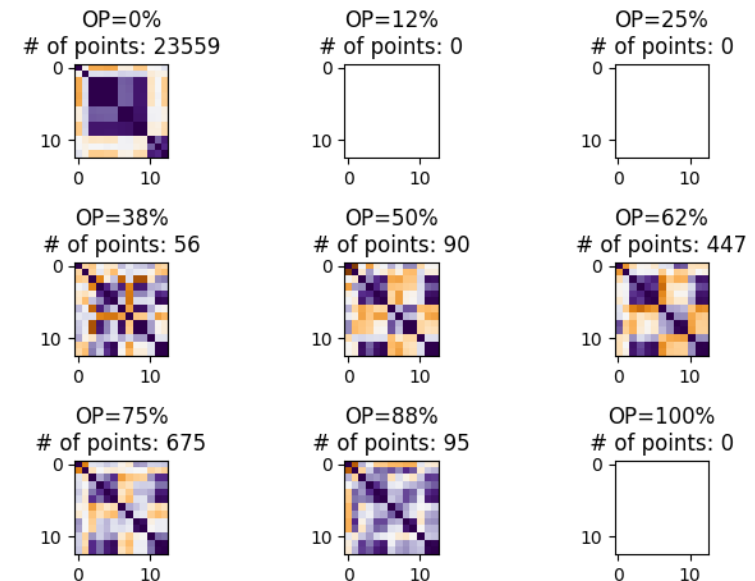
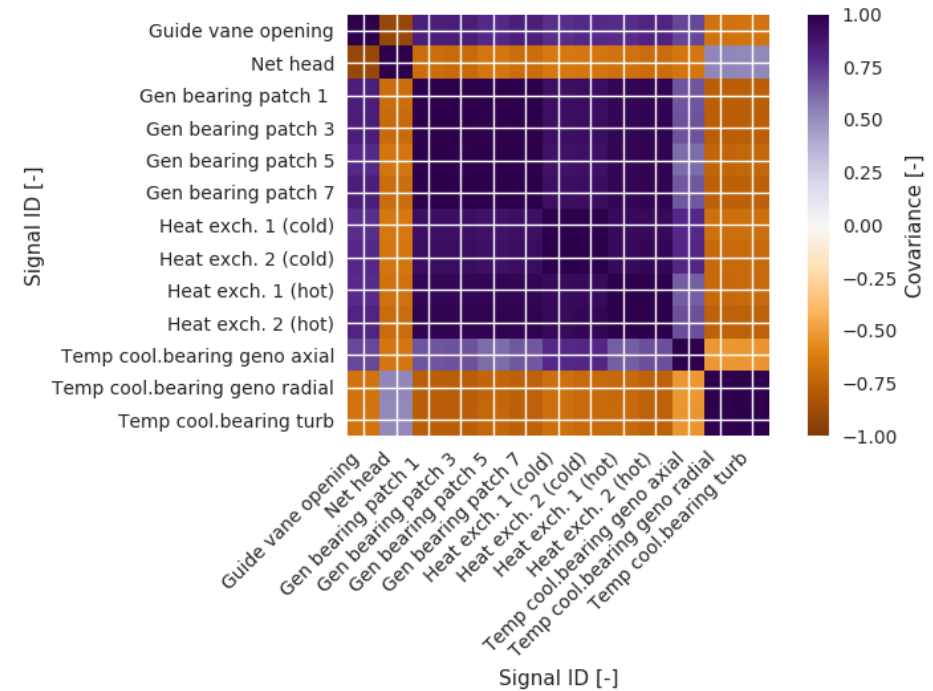
HPP Galleto – Italy (slide 1)

The need:

- Basic monitoring for enhancing maintenance
- Preventive maintenance based on KDI's (Key Diagnose Indicator)

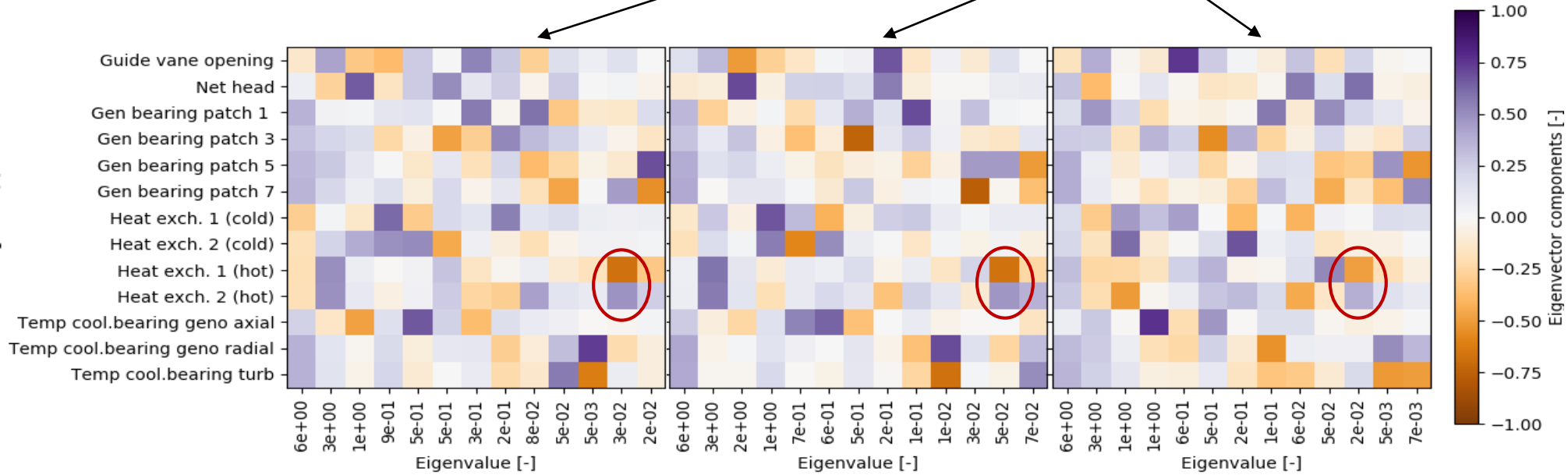
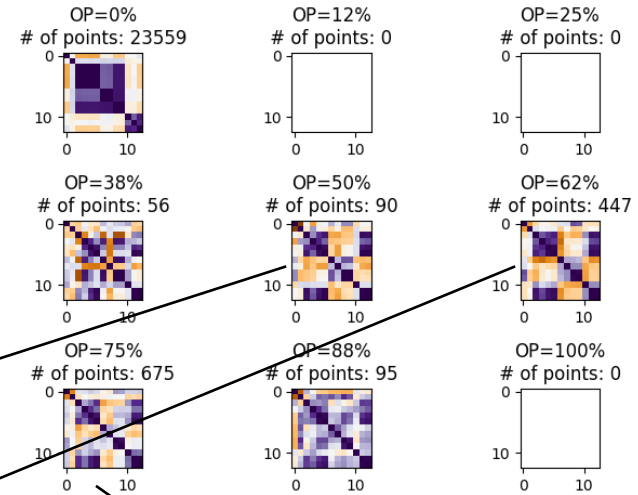
The solution provided by ANDRITZ Hydro

- Classify by operation point;
- Correlation changes due to operation point, identifying in which load they have correlation
- Automatic KDI determination, and definition of the threshold



# METRIS DIOMERA PROJECT EXAMPLES

HPP Galleto – Italy (slide 2)



# METRIS DIOMERA PROJECT EXAMPLES

HPP Galleto – Italy (slide 3)

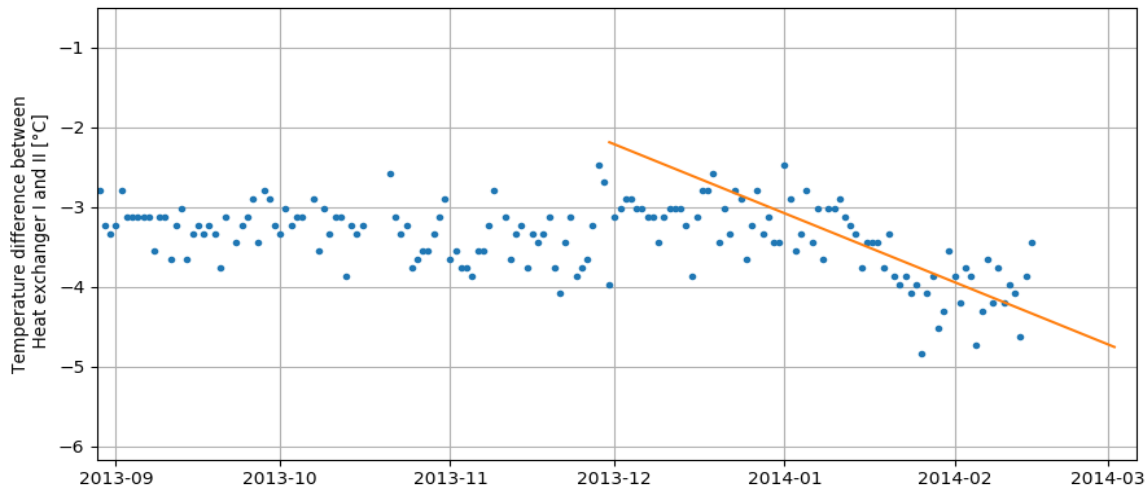
KDI:

Difference between heat exchanger 1 and 2

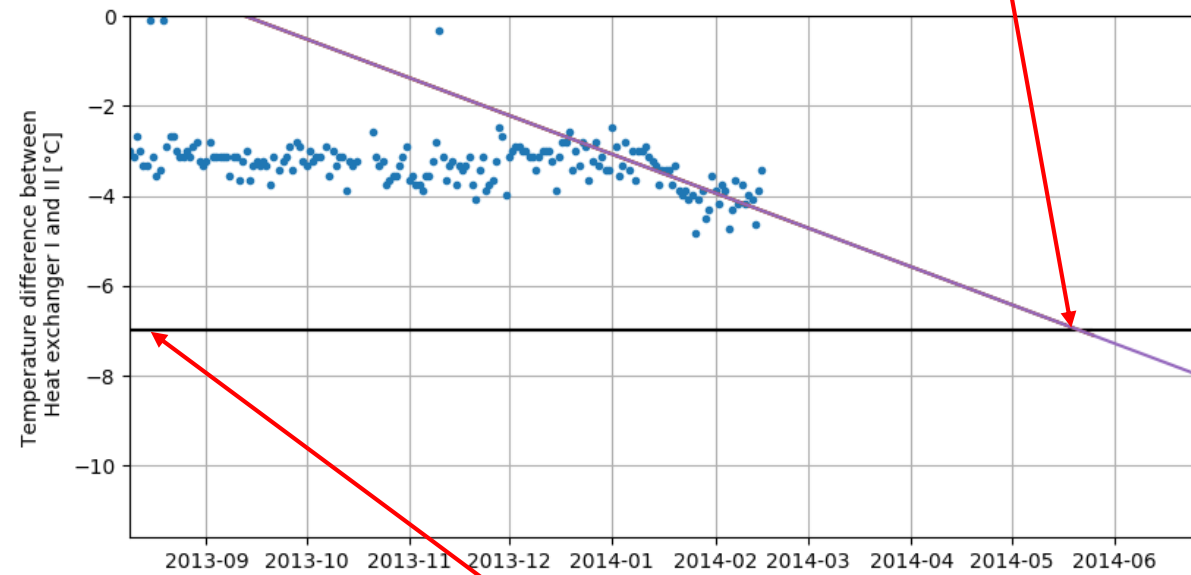
$T_1$ : Temperature cold heat exchanger 1

$T_2$ : Temperature cold heat exchanger 2

$$KDI = T_1 - T_2$$



Exceedance of the threshold expected in 2 month



Empirically defined threshold

# METRIS DIOMERA PROJECT EXAMPLES

HPP Teesta Urja - India, 6x 200 MW

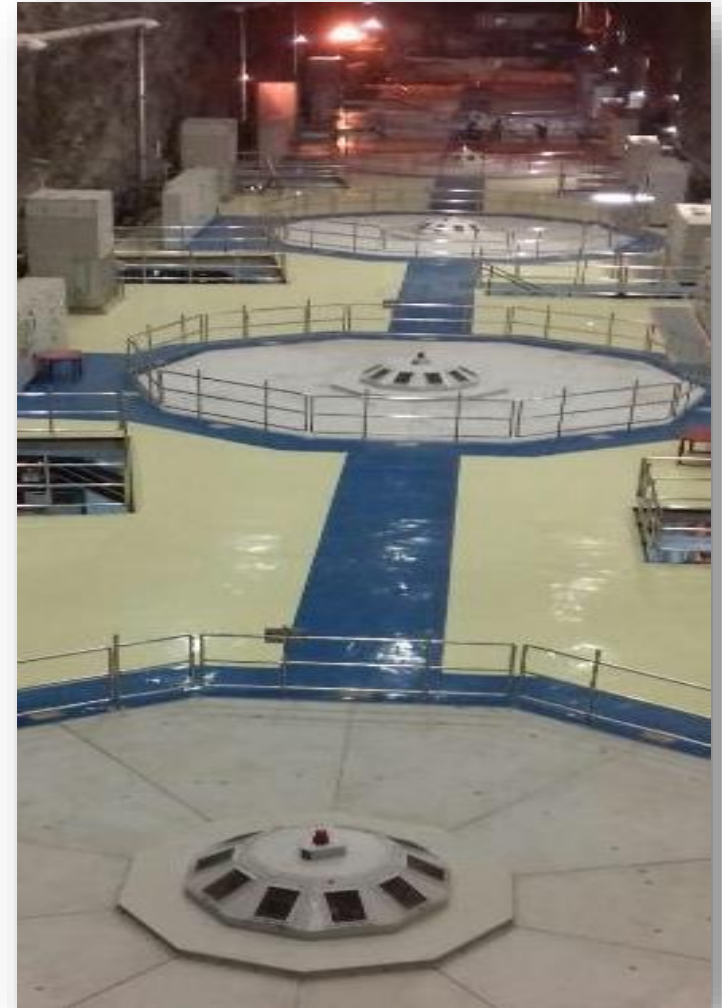


## The need

- Operation: “Optimization of the available water resources to get the maximum efficiency and ultimately maximum revenue”
- Maintenance: “Target to achieve maximum availability of machine by optimizing resources and adopting best maintenance practices”

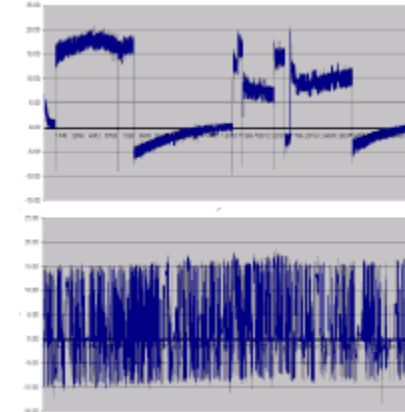
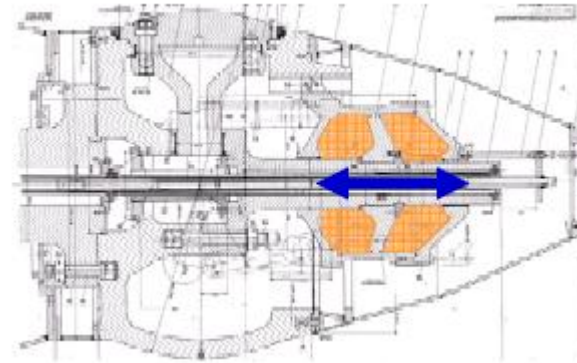
## The solution provided by ANDRITZ Hydro

- Routine maintenance works (daily, weekly, monthly, bi-annual, annual)
- Maintain record of un-schedule activities performed
- Preventive maintenance on recommendation of condition monitoring system, trouble shooting activities
- Operation of units in agreement with dispatch center under consideration of maximum efficiency
- Daily generation reporting



# METRIS DIOMERA PROJECT EXAMPLES

## HPP Melk – Primary Control for Kaplan Units



Runner servomotor differential pressure for discharge control

Runner servomotor differential pressure for frequency control

### The need

- With the insertion of intermittent energy sources, grid control becomes more challenging;
- Kaplan units are being required to operate to regulate in Primary Control;
- Runner components maintenance is a big issue.

### The solution provided by ANDRITZ Hydro

- Detail analysis of the impacts on the lifetime of runner components;
- FEM of the components based on original design, operation and future needs;
- Impacts on the efficiency of the units due to new operation;
- Final fatigue resistant design

